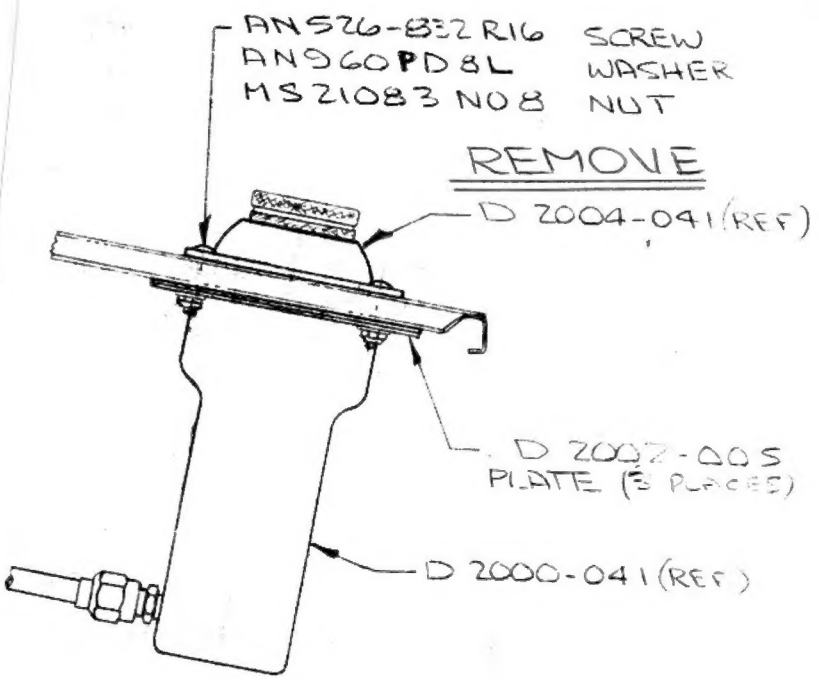

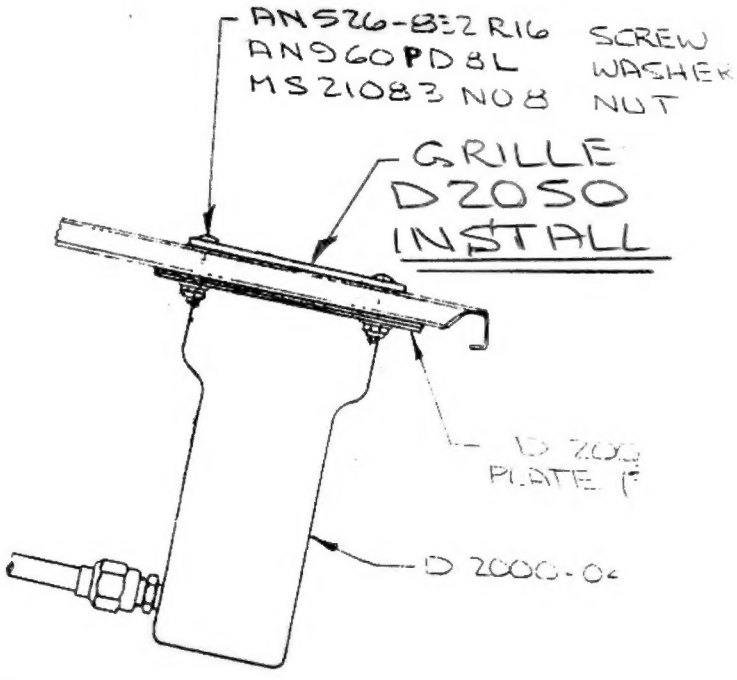

WAS

NOW

REPLACE OUTLET BALL VALVE WITH GRILLE AS SHOWN

	REVISION								
	DRAWN								
	APPROVED								
	DESCRIPTION OF CHANGE								

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REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125√ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1 TOLERANCES — .XX ± .030 .XXX ± .010 2 ANGLES ± ½° 3 PARALLELISM ± .0025 4 ECCENTRICITY .005 MAX 5 SYMMETRY ABOUT ALL M/C CENTRE LINES .005

REPORT ALL DISCREPANCIES — DO NOT SCALE

RIVET CODE SHALL BE PER NAS 523

BASIC CODE	DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE
D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD

BASIC CODES

BJ=MS20470AD
BB=MS20426AD

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
CONTRACT NO.				
DRAWN		DATE FEB 1 1992		
DESIGN				
STRESS				
CHECKED				
CLIENT				

DART AERO ACCESSORIES INC.
VANCOUVER CANADA

DE09005

TITLE ASPIRATOR GRILLE INSTALLATION

CODE

DWG NO D206-570

REV

SCALE NTS ~ SHT 1 OF 1

DE0 9005